APCOMIN HB MIO PAINT / APCOMIN 450



PPRODUCT DESCRIPTION

Single pack, air drying, high build, alkyd-phenolic based composition with micaceous iron oxide pigment

FEATURES & RECOMMENDED USE

- · Designed for use as an intermediate coat in conventional systems
- · Good resistance to marine & humid environment
- Easy application by brush, conventional and airless spray
- Dry film thickness of 75 µm can be achieved in one coat spray application
- Can be top coated by alkyd based top coats

TECHNICAL DATA

| Colour | Brown |
|-------------------------------|---|
| Gloss | Matt |
| Volume Solids | Approx. 58% |
| Recommended DFT / Coat | 50 - 75 μm |
| Theoretical Coverage Capacity | 11.6 sq.mtr/ltr @ 50 µm |
| | 7.7 sq.mtr/ltr @ 75 µm |
| Drying time at 30°C | Surface Dry: 2 hours Hard Dry: 48 hours |
| Over coating interval at 30°C | Min.: 48 hours Max.: Unlimited, provided surface is dry and clean from all contamination |

The data given is for guideline only. The physical values are subject to normal manufacturing tolerances, colour and testing variances. The volume solids indicated are as per ASTM D 2697 air drying method

DIRECTIONS FOR USE

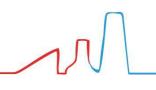
Surface Preparation

General

- Suitable oleo-resinous primer; dry and free from any contamination
- Surfaces must be dry, clean and free from contaminants
- Ensure removal of dirt, dust, oil and all other contaminants that could interfere with adhesion of the coating

Application Conditions

- Substrate temperature should be at least 3°C above dew point but not above 50°C
- Relative humidity should be below 85%
- Good ventilation is required in confined areas to ensure proper curing



The actual drying time/ overcoat interval may be shorter or longer, depending on film thickness, ventilation, humidity, temperature etc.

The information provided above is at 30°C and 65% relative humidity

Mixing

- If settling is observed in the drum, loosen the settled material with the help of hand stirrer followed by power driven stirrer for quick homogenous mixing
- · Thinner should be added after mixing. Addition of excessive thinner will lead to reduced sag resistance

Application

| Air Spray | |
|---------------------|--|
| Recommended thinner | T – 284 |
| Volume of thinner | 0 - 15% * |
| Nozzle orifice | 1.5 - 3.0 mm |
| Nozzle Pressure | 0.3 – 0.4 MPa (= approx. 3 – 4 atm; 43 – 57 p.s.i.) |
| Cleaning Thinner | T - 284 |
| Airless Spray | |
| Recommended thinner | T - 284 |
| Volume of thinner | 0 - 10% * |
| Nozzle orifice | 0.46 - 0.53 mm (18 – 21 Thou) |
| Nozzle Pressure | 20 – 24 MPa |
| | (= approx. 200 – 240 atm; 2800 - 3400 p.s.i.) |
| Cleaning Thinner | T - 284 |
| Brush / Roller | • |
| Recommended thinner | T - 284 |
| Volume of thinner | 0 - 5% * |

^{*}Note: Depending on recommended thickness & application condition

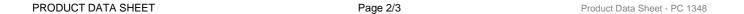
Cleaning

- Do not allow the product to remain in hoses, gun or spray equipment. Clean all equipment's immediately after use with thinner T -284. It is recommended to periodically flush out spray equipment during the course of the working day. The frequency of cleaning will depend on amount sprayed, temperature and time gap
- All surplus material and empty containers should be disposed off in accordance with appropriate regional legislation

Product Characteristics

- The maximum performance is achieved after complete drying
- · At higher relative humidity, drying may get retarded

| PACK SIZE | 20 L | |
|---------------------------|---|--|
| STORAGE | Shelf Life: At least 12 months at 30°C for original unopened pack, subject to inspection thereafter. Store in a cool, dry place and in accordance with local regulations | |
| REGULATORY INFORMATION | Flash point: Not less than 30°C VOC: 450 ± 25 gm/ ltr (depending on shades) as per USA-EPA Method 24 Product Weight: Approx 1.59 ± 0.05 kg/ltr | |



SAFETY INFORMATION

- As a general safety measure, inhalation of solvent vapours or paint mist and contact of liquid paint with skin & eyes, should be avoided. Forced ventilation should be provided when applying paint in confined spaces or stagnant air. Even when ventilation is provided, respiratory, skin and eye protection are always recommended when spraying paint
- Please refer our Material Safety Data Sheet prior to using the product



Disclaimer: To the best of our knowledge the information provided herein are true and accurate at the date of issuance. Since we have no control over the quality or condition of the substrate or the various factors affecting the use and application of the product, we do not accept any responsibility or liability arising out of use of the product. The company reserves the right to modify data contained herein without prior notice. Any change in data would normally be followed by issue of a new data-sheet. The user should check with the nearest sales office of the company and confirm the validity of the information, prior to using the product.

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Head Office: Asian Paints PPG Private Limited, Plot No-5, Gaiwadi Industrial Estate, Near Religare Building, S.V. Road, Goregaon (W), Mumbai 400 062 Tel No: 022 62182700, CIN: U24110MH2011PTC220557 Email: customercare.apppg@asianpaintsppg.com, Website: www.asianpaintsppg.com